

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
012.39250ZN	L.19/00249/67 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,9X25		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	7,19-7,42	10	0
HEAD THICKNESS	2,30 REF		2,45-2,50	10	0
HEAD ANGLE	80°	82°	80°-8°30'	10	0
RADIUS UNDER HEAD	R 1,50		1,20-1,70	10	0
RECESS DIAMETER	4,70		4,57-4,98	10	0
RECESS DEPTH #2	2,03	2,53	2,08-2,17	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	3,73	3,91	3,85-3,91	10	0
MINOR DIAMETER	2,84		2,81-2,86	10	0
PITCH	1,40		1,36-1,38	10	0
THREAD ANGLE	60°		60°50'-61°30'	10	0
POINT ANGLE	40°	50°	40°-40°40'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	24,20	25,80	24,79-24,99	10	0
TORSION	35 KGF-CM MIN.		46,47	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WX071	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	18	5	3	9	3	6	1	27	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50